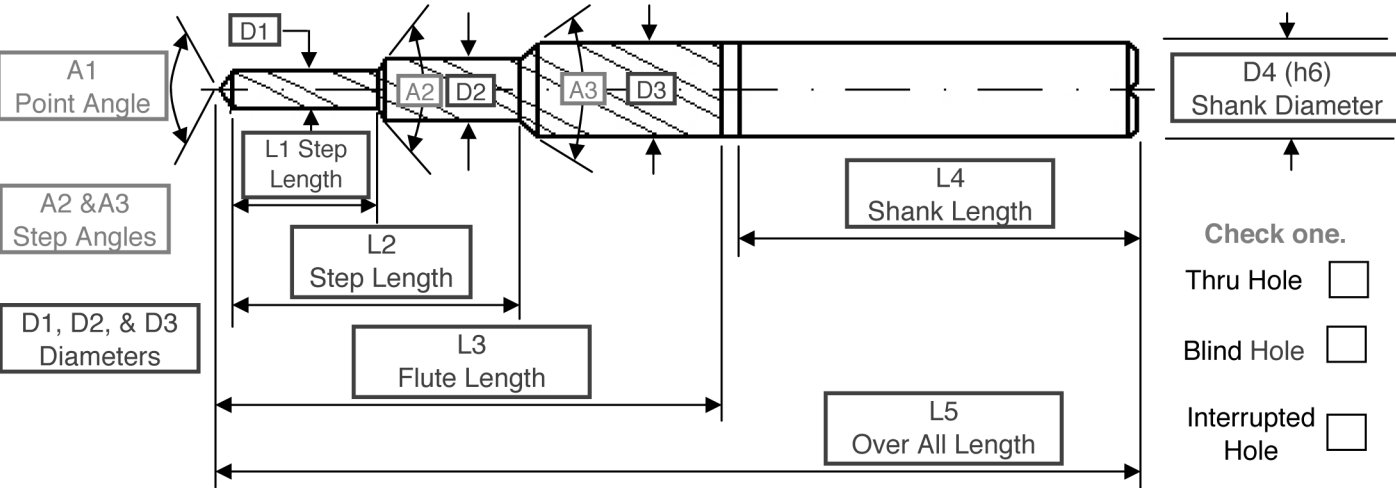




125 Elmgrove Park Rochester, NY 14624
 Phone (585) 328-9580 Fax (585) 328-0106

2 Step Drill Quote Form



Check one.
 Thru Hole
 Blind Hole
 Interrupted Hole

D1	<input type="text"/>	L1	<input type="text"/>	A1	<input type="text"/>	Deg.
D2	<input type="text"/>	L2	<input type="text"/>	A2	<input type="text"/>	Deg.
D3	<input type="text"/>	L3	<input type="text"/>	A3	<input type="text"/>	Deg.
D4	<input type="text"/>	L4	<input type="text"/>			
		L5	<input type="text"/>			

Standard Shank Sizes
 4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 25 (mm)
 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8,
 11/16, 3/4, 7/8, 1 (in)

Please fill out all Drill Dimensions in this area.

You will be quoted in quantities of 3, 5, 10, 20, 50, and 100.

D4 Straight Shank	<input type="checkbox"/>	D3 Cutting	<input type="checkbox"/>
	or	D3 Non-Cutting	<input type="checkbox"/>
D4 Whistle Notch	<input type="checkbox"/>		

Tooling Material M2 Cobalt M42 Carbide

Number of Flutes: 2 3 **Please fill out Drill and Material Parameters in this area.**

Thru Tool Coolant: yes no **Cutting Direction:** RH LH **Helix Angle (Deg):**

Work Piece Material: **Material Hardness:**

Please fill out Customer Information in this area.

Company Name:	<input type="text"/>	Contact Name:	<input type="text"/>
Street Address:	<input type="text"/>	Phone Number:	<input type="text"/>
City, State, Zip:	<input type="text"/>	Fax Number:	<input type="text"/>

FAX TO: (585) 328-0106