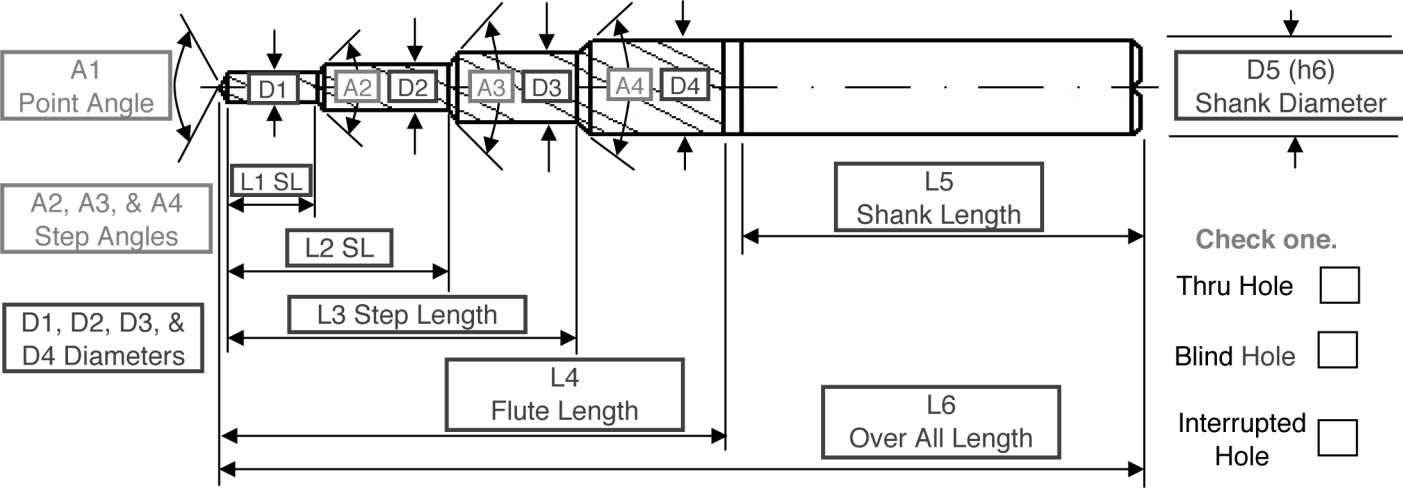




125 Elmgrove Park Rochester, NY 14624
 Phone (585) 328-9580 Fax (585) 328-0106

3 Step Drill Quote Form



Check one.
 Thru Hole
 Blind Hole
 Interrupted Hole

D1	<input type="text"/>	L1	<input type="text"/>	A1	<input type="text"/>	Deg.
D2	<input type="text"/>	L2	<input type="text"/>	A2	<input type="text"/>	Deg.
D3	<input type="text"/>	L3	<input type="text"/>	A3	<input type="text"/>	Deg.
D4	<input type="text"/>	L4	<input type="text"/>	A4	<input type="text"/>	Deg.
D5	<input type="text"/>	L5	<input type="text"/>			

Standard Shank Sizes
 4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 25 (mm)
 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8,
 11/16, 3/4, 7/8, 1 (in)

D5 Straight Shank	<input type="checkbox"/>	or	D4 Cutting	<input type="checkbox"/>
D5 Whistle Notch	<input type="checkbox"/>	or	D4 Non-Cutting	<input type="checkbox"/>

Please fill out all Drill Dimensions in this area.

 You will be quoted in quantities of 3, 5, 10, 20, 50, and 100.

Tooling Material M2 Cobalt M42 Carbide

Number of Flutes: 2 3 **Please fill out Drill and Material Parameters in this area.**

Thru Tool Coolant: yes no **Cutting Direction:** RH LH **Helix Angle (Deg):**

Work Piece Material: **Material Hardness:**

Please fill out Customer Information in this area.

Company Name:	<input type="text"/>	Contact Name:	<input type="text"/>
Street Address:	<input type="text"/>	Phone Number:	<input type="text"/>
City, State, Zip:	<input type="text"/>	Fax Number:	<input type="text"/>

FAX TO: (585) 328-0106